

# 隧道熨烫机系列

TUNNEL IRONING MACHINE SERIES

LEXCEL

## QW-1300S 外接蒸汽款隧道式自动熨烫整型机

QW-1300S Automatic External Steam Tunnel Ironing Machine



## 产品介绍 Production Introduction

外接锅炉款隧道式熨烫机，专为大型服装工厂、高产能场景设计，一站式解决服装后整「去皱+烘干+除杂」难题，日均熨烫12000件。

**1. 多效合一：**集成熨烫、烘干、杂质处理，大幅提升后整效率 **2. 智能灵活：**触控屏操作，可存储100+面料参数，温度、输送速度、蒸汽压力多维可调，适配差异化工艺 **3. 高效节能：**产能：800-1200件/小时，8小时满负荷日均12000件 **节能：**绝缘保温+余热回收，省电25%，能源利用率85% **效果：**专利气水分离+智能恒温，无水渍、低能耗、高稳定 可对接吊挂系统实现全自动熨烫，也可手动挂衣；衣物经高温蒸汽软化→热风熨烫烘干→出料缓冲架，仅需1-2人操作。

External boiler tunnel ironing machine, designed for large garment factories & high-capacity scenarios. One-stop solution for post-processing: wrinkle removal, drying, impurity elimination, with 12,000 pcs daily ironing capacity. **1. Multi-function Integration:** Integrates ironing, drying, impurity removal to boost post-processing efficiency **2. Smart & Flexible:** Touchscreen operation, 100+ fabric parameters storage, adjustable temperature/conveying speed/steam pressure for diverse process needs **3. High Efficiency & Energy-saving:** Capacity: 800-1200 pcs/hour, 12,000 pcs/day (8h full load) **Energy saving:** Insulation + waste heat recovery, 25% power saved, 85% energy utilization **Effect:** Patent air-water separation + intelligent thermostat, watermark-free, low energy, high stability Compatible with hanging system for full-automatic ironing, or manual hanging. Garments softened by high-temp steam → ironed/dried by hot air → discharged to buffer rack, only 1-2 operators needed.

## 机器特点 Machine Features



适用服装厂

Wide Range of Application

各类厚、薄面料，针织、梭织等面料的服装通用，适用范围广泛  
Almost all kinds of thick, thin fabrics, knitted, woven and other fabrics of clothing are universal.



需外接锅炉

Require external boiler

需要外接锅炉  
External boiler is needed.



高效熨烫

High efficiency Ironing

标准每小时熨烫800-1200件，一天约12000件  
Standard iron 800-1200 pieces/hour, around 12000 pieces/ day.



触控屏幕

Touch Screen

全电脑控制蒸汽单元、加热单元及热风循环过程  
The whole computer system controls the steam unit, heating unit and hot air circulation process.



专利技术

Patents

独创专利技术，更低碳、更节能、无水渍、熨烫效果更佳。  
Unique patented technology, more energy saving, much better ironing effect, no water stains after ironing. Making Fabrics more vibrant.

## 产品参数 Product Parameters

QW-1300S

重量 Weight	3500kg
空气消耗 Air consumption	0.5立方/小时 (cube/hour)
蒸汽消耗 Steam consumption	220kg/小时 (kg/hour)
最大效率 Max Efficiency	800-1200件/小时(pcs/H)
功率 Power	18 KW
电压 Voltage	380 V
气压 Air pressure	0.6 Mpa
机器尺寸 Machine Dimensions	运输尺寸 9130*1120*2350 mm 安装尺寸 9130*2350*2650 mm